Amendments to the Claims:

This listing of claims will replace all prior listing of claims in the application. $oldsymbol{\mathbb{C}}$

Listing of Claims:

(Currently amended) A method of shredding a block of material comprising cheese, the method comprising:

rotating a drum about an axis, the drum having a plurality of blades configured to cut the block of material thereon; and

feeding the block of material in a feed plane toward the drum in a feeding direction, the feeding direction being substantially perpendicular to the axis about which the drum rotates, and

cutting shreds of the material from a front face of the block with the plurality of blades.

- 2. (Original) The method of claim 1, wherein feeding the block of material comprises moving the material with an arm that forces the block of material in the feed direction.
- 3. (Original) The method of claim 2, wherein feeding the block of material comprises moving the material with a mechanical arm.
- 4. (Original) The method of claim 2, wherein feeding the block of material comprises moving the material with a hydraulic arm.
- 5. (Original) The method of claim 1, wherein feeding the block of material comprises placing the block of material on rollers that move the block of material in the feed direction.
 - 6. (Cancel)
- 7. (Currently amended) The method of claim 6 claim 1 further comprising forming the block of cheese by stacking a plurality of ribbons of cheese atop each other.

Lorson 24519 (Currently amended) A method of shredding a block of material comprising cheese, the method comprising:

providing a shredding unit having blades <u>configured to cut the block of material</u> revolving about an axis;

rotating the blades about the axis, wherein the blades define a cutting perimeter; moving the block of material toward the cutting perimeter on a feed plane and in a feeding direction, the feeding direction being generally perpendicular to and rotated about 90° from the axis about which the blades move; and

cutting shreds of the material from a front face of the block with the blades.

- 9. (Currently amended) The method of claim 8, wherein placing moving the block of material comprises placing the block of material on a feed unit that moves the block of material comprises moving the material with an arm that forces the block of material in the feed feeding direction.
- 10. (Original) The method of claim 9, wherein placing the block of material on a feed unit that moves the block of material comprises moving the block of material with a mechanical arm.
- 11. (Original) The method of claim 9, wherein placing the block of material on a feed unit that moves the block of material comprises moving the material with a hydraulic arm.
- 12. (Currently amended) The method of claim 8, wherein moving the block of material comprises placing the block of material on a feed unit that moves the block of material comprises placing the block of material on rollers that move the block of material in the feed direction.
- 13. (Currently amended) The method of claim 8, wherein moving the block of material comprises placing the block of material on a feed unit that moves the block of material comprises placing the block of material on a bottom belt to support the bottom surface of the block of material, the bottom belt conveying the block of material in the feed direction.

- 14. (Cancelled)
- 15. (Currently amended) The method according to claim 14 claim 8 further comprising forming the block of cheese by stacking a plurality of ribbons of cheese atop each other.
- (Currently amended) A method of forming shreds of cheese, the method comprising:

moving at least one cutting blade about an axis;

moving a block of cheese in a feed direction toward the at least one cutting blade, the feed direction being generally perpendicular to and rotated about 90° from the axis about which the at least one cutting blade moves; and

cutting shreds of cheese from a front face of the block of cheese.

- 17. (Original) The method of claim 16, wherein moving at least one cutting blade about an axis comprises rotating a drum having a plurality of cutting blades on the drum.
- 18. (Original) The method according to claim 16 further comprising forming the block of cheese by stacking a plurality of ribbons of cheese atop each other.
- 19. (Currently amended) The method according to claim 18 further comprising:

forming a continuous sheet of cheese on a belt; and cutting the sheet along it's <u>a</u> width <u>of the continuous sheet of cheese</u> to form the plurality of ribbons of cheese.

20. (Previously presented) The method according to claim 16 further comprising forming the block of cheese by extruding the cheese into a solid block.